



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-111
Job Sheet 204640



Part No: D350-567-111

Part Name: Super-Sized Vertical Reference Floor Window

Job Qty: 2 pcs

Part Weight: 0 lbs

Job Created: 12/16/19

Due Date: 1/30/20

Type: Stock

Status: New

Job Tracking No:

Priority: Medium

Created By: Marie Lajeunesse

Description: SIOP

Note: IIN-D350-567 REV.F IPP Rev:C Re-format 05-11-09 JLM IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC IPP Rev:F 08-10-07 as per revD DD verified by: IPP REV:G 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Packaging 1 - Pick Kit	2 pcs	1/30/20		0.00	0.00	Packaging 1 - 1	
							Packaging 1 - 2	
							Packaging 1 - 3	
							Packaging 1 - 4	
							Packaging 1 - 5	
							Packaging 1 - 6	
							Packaging 1 - 7	
							Packaging 1 - 8	
							Packaging 1 - 9	
							Packaging 1 - 10	
							Packaging 1 - 11	
							Packaging 1 - 12	
							Packaging 1 - 13	
							Packaging 1 - 14	
							Packaging 1 - 16	
							Packaging 1 - 17	
							Packaging 1 - 18	
							Packaging 1 - 19	
							Packaging 1 - 20	
							Packaging 1 - 21	
							Packaging 1 - 22	
							Packaging 1 - 23	
							Packaging 1 - 24	
							Packaging 1 - 25	
							Packaging 1 - 26	
							Packaging 1 - 27	
							Packaging 1 - 28	
							Packaging 1 - 29	
							Packaging 1 - 30	
							Packaging 1 - 31	



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1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com

Container No: S246172

Part: D350-567-111

Job No: 204640

Serial No/Batch: S246172

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE

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				Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
120 QC 4	2 pcs	1/30/20	0.00 0.00	QC 4 - 28					
				QC 4 - 58					
				QC 4 - 69					
				QC 4 - 9					
				QC 4 - 46					
				QC 4 - 68					
				QC 4 - 72					
				QC 4 - 74					
				QC 4 - 75					
				QC 4 - 78					
130 Packaging 3-1 - Stock - B4B	2 pcs	1/30/20	0.00 0.00	Packaging 3 - 1 - B4B					
				Packaging 3 - 2 - B4B					
				Packaging 3 - 3 - B4B					
				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				135 DC - 1 - B4B	2 pcs	1/30/20	0.00 0.00	DC - 1 - B4B	
								DC - 2 - B4B	
140 QC 21 - FG	2 pcs	1/30/20	0.00 0.00	QC 21 - FG - 21					
				QC 21 - FG - 70					
				QC 21 - SA - 53					
Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***									
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)									
130 - Identify and pack for shipping as per PPP D350-567-111 Location: FG032									

FG034

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D350-567-113	Replacement Exterior Super-Sized Window	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5243912
D350-567-115	Replacement Interior Window	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5243959
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D350-567-113	2	0	0
	D350-567-115	2	0	0
Part Specifications				
Specifications could not be found.				

Plex 12/16/19 10:28 AM Dart.lajeunesse.marie

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐							
Date :	Sequence #:	QTY Affected :		MRB (QS1042)							
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY							
				Pressure/Forced ☐		Contamination ☐		Power Loss/Surge ☐		Positioned Wrong ☐	
				Bending ☐		Misaligned/off center ☐		Folio/Program ☐		Outside Tolerance ☐	
				Crushing ☐		BOM/Route ☐		Grain Direction ☐		Drawing ☐	
				Cracks ☐		Broken/Damage/Defect ☐		Weld ☐		Finish ☐	
Crimp/kink/Ripple/Wave/Twist ☐		Incomplete/Unclear Instructions ☐		Wrong Stock Pulled ☐		Part Lost/Missing ☐					
Marks/Chatter ☐		Drill Holes ☐		Out of Sequence ☐		Misread ☐					
Mislabeled ☐		Fit/Function ☐		Off-set/Set-up ☐							
Other/Details:											
Completed By				Lead hand / Supervisor							
QC / QA Coordinator											

Change Record

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Part Number: D350-567-111

Description: VERTICAL REFERENCE FLOOR WINDOW, EXTRA LARGE

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